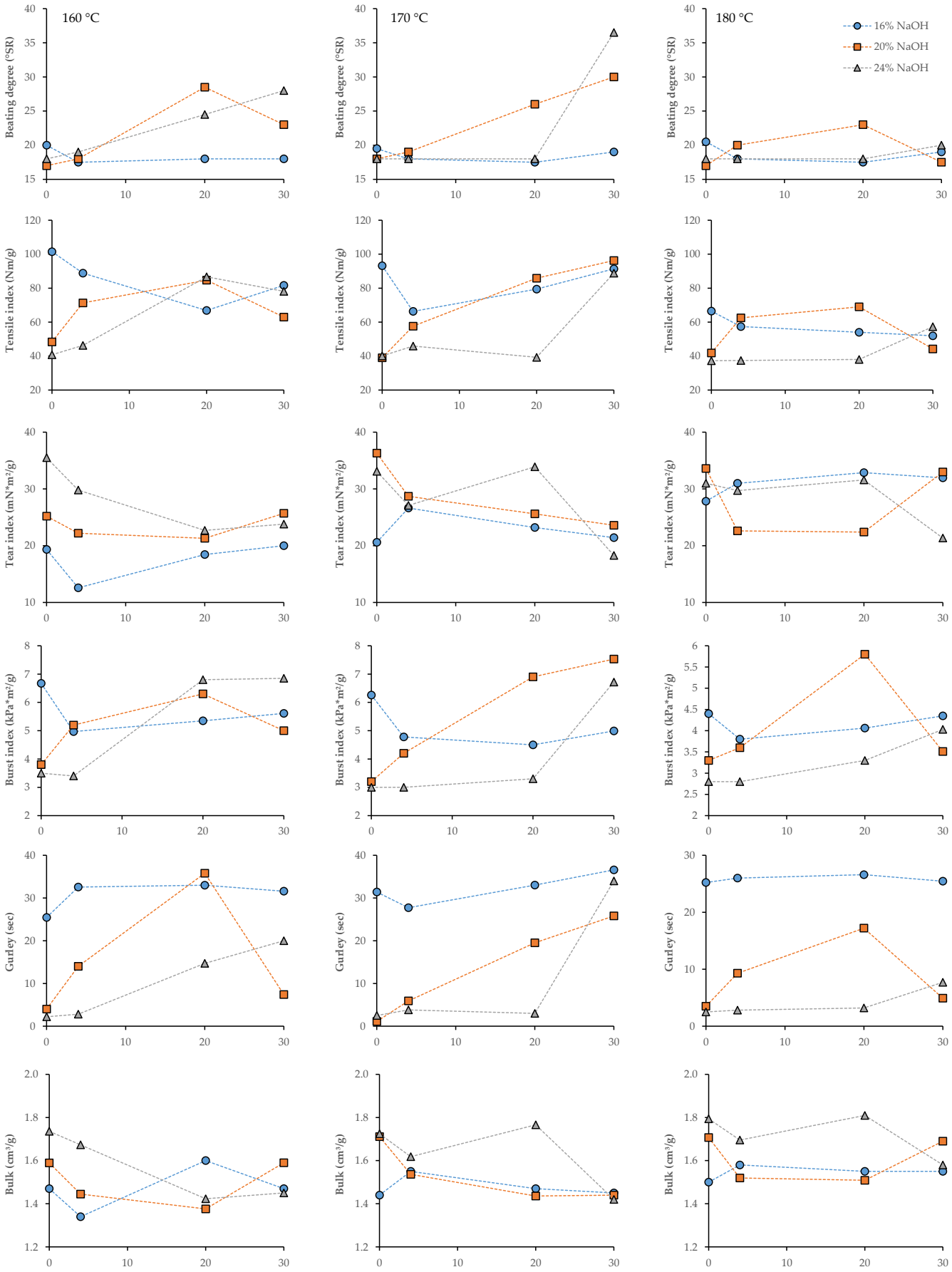


Figure S1. Selected physical paper properties of pulps from laboratory-scale pulping with 15 L rotary digester at different temperatures and NaOH charges.